

Explanation of the pictograms and the code system.

sikkens
WOOD COATINGS

Passion for wood

Application levels



Stable

Typical examples

Windows, exterior doors, conservatories



Semi stable

Wooden parts in the prefabricated section

- High-quality profile boards
- Matchboards/bargeboards
- Stud frame, glue-laminate, purlin profiles, rafters, outer gates, beam constructions, framework, folding shutters, exclusive garden houses and cottages, high-quality garden wood, wood-based panels as facade elements



Non stable

Simple garden wood (trellis-work fences, blind systems, pergolas, carports, tread planks, etc.), toys, sheds, sties, rustic profile boards, cladding, timbering, terraces, wooden floors

Sikkens Wood Coatings Code-System

S	Solventborne	Three-digit number
W	Waterborne	100 opaque primer
P	Primer	200 opaque mid coat
M	Mid coat	300 opaque top coat
F	Top coat	400 sealants
H	Hardener	500 translucent primer
T	Thinner	600 translucent mid coat
V	Various	700 translucent top coat
		800 hardener, thinner, additives
		900 translucent top coat

Gloss level

High Gloss	Approx. 85-100 GU @ 60°
Gloss	Approx. 50-84 GU @ 60°
Semi Gloss	Approx. 26-49 GU @ 60°
Semi Matt	Approx. 15-25 GU @ 60°
Matt	Approx. 06-14 GU @ 60°
Dead Matt	Approx. 00-05 GU @ 60°

Other pictograms



Waterborne



Spraying Airmix/Airless



Spatula



KOMO 32995



Solventborne



High/Low pressure



Tintable



KOMO 32995, 33199



Dipping



Brush



EN 71-3



KOMO 33199



Automatically dipping



Brushing machine



Mixing ratio



EN 599



Flowcoating



Vacumat



Thinner